

# COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION AIR QUALITY PROGRAM

#### STATE ONLY OPERATING PERMIT

Issue Date: October 21, 2009 Effective Date: October 21, 2009

Expiration Date: October 21, 2014

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

### State Only Permit No: 09-00128

Synthetic Minor

Federal Tax Id - Plant Code: 36-4335899-1

### **Owner Information**

Name: ICON IDENTITY SOLUTIONS, INC - DBA EAST COAST SIGN ADVERTISING

Mailing Address: 5058 BRISTOL PIKE BRISTOL, PA 19007-4004

Plant Information

Plant: EAST COAST SIGN AD/BRISTOL

Location: 09 Bucks County 09001 Bristol Township

SIC Code: 3993 Manufacturing - Signs And Advertising Specialties

Responsible Official

Name: STEVE DERRAH

Title: VP - MANUFACTURING

Phone: (215) 458 - 9102

Permit Contact Person

Name: FRED BLACK

Title: LOGISTICS AND SAFETY MNGR

Phone: (215) 458 - 9092

[Signature] \_\_\_\_\_

FRANCINE B CARLINI, SOUTHEAST REGION AIR PROGRAM MANAGER





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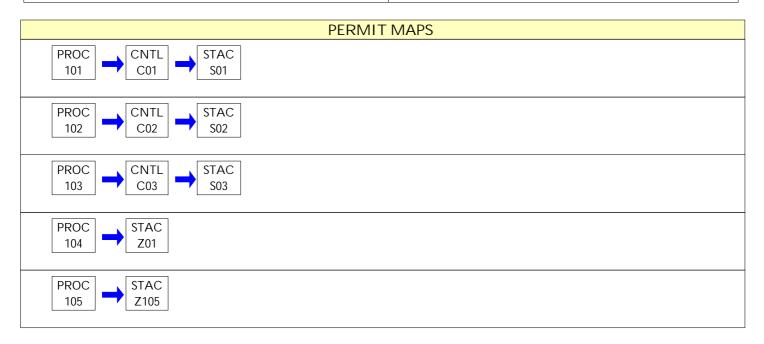
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# SECTION A. Site Inventory List

Source	ID Source Name	Capacity/Throughput	Fuel/Material
101	SPRAY PAINT BOOTH (L1)	3.400 Gal/HR	SPRAY PAINT
102	SPRAY PAINT BOOTH (L2)	3.400 Gal/HR	SPRAY PAINT
103	SPRAY PAINT BOOTH (S1)	3.400 Gal/HR	SPRAY PAINT
104	PAINT STORAGE/MIX ROOM	N/A	PAINT
105	COLD CLEANING MACHINE (PAINT REMOVAL)	N/A	LACQUER THINNER
C01	SPRAY BOOTH DRY FILTER		
C02	SPRAY BOOTH DRY FILTER		
C03	SPRAY BOOTH DRY FILTER		
S01	PAINT BOOTH STACK		
S02	PAINT BOOTH STACK		
S03	PAINT BOOTH STACK		
Z01	FUGITIVE EMISSION		
Z105	CLEANING MACHINE EMISSIONS		







#001 [25 Pa. Code § 121.1]

Definitions.

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]

Operating Permit Duration.

- (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.
- (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)&(c)]

Permit Renewal.

- (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.
- (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.
- (c) The permittee shall submit with the renewal application a fee for the processing of the application and an additional annual administrative fee as specified in 25 Pa. Code § 127.703(b) and (c). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and shall be for the amount specified in the following schedule specified in 25 Pa. Code § 127.703(b) and (c).
  - (1) Three hundred dollars for applications filed during the 2000-2004 calendar years.
  - (2) Three hundred seventy-five dollars for applications filed for the calendar years beginning in 2005.
- (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.
- (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).
- (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]

Operating Permit Fees under Subchapter I.

- (a) The permittee shall pay fees according to the following schedule specified in 25 Pa. Code § 127.703(b):
  - (1) Three hundred dollars for applications filed during the 2000-2004 calendar years.





(2) Three hundred seventy-five dollars for applications filed for the calendar years beginning in 2005.

This fee schedule shall apply to the processing of an application for an operating permit as well as the extension, modification, revision, renewal, and re-issuance of each operating permit or part thereof.

- (b) The permittee shall pay an annual operating permit administrative fee according to the fee schedule established in 25 Pa. Code § 127.703(c).
  - (1) Two hundred fifty dollars for applications filed during the 1995-1999 calendar years.
  - (2) Three hundred dollars for applications filed during the 2000-2004 calendar years.
  - (3) Three hundred seventy-five dollars for applications filed during the years beginning in 2005.
- (c) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund".

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]

Transfer of Operating Permits.

- (a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.
- (b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.
- (c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]

Inspection and Entry.

- (a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:
- (1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;
  - (2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;
- (3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;
- (4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.
- (b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.
- (c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.



#007 [25 Pa. Code §§ 127.441 & 127.444]

Compliance Requirements.

- (a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:
  - (1) Enforcement action
  - (2) Permit termination, revocation and reissuance or modification
  - (3) Denial of a permit renewal application
- (b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.
- (c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]

Need to Halt or Reduce Activity Not a Defense.

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]

Duty to Provide Information.

- (a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.
- (b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]

Revising an Operating Permit for Cause.

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

- (1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.
- (2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.



- (3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.
- (4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450 & 127.462]

#### **Operating Permit Modifications**

- (a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:
- (b) Administrative Amendments. The permittee shall make administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.
- (c) Minor Operating Permit Modifications. The permittee shall make minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.
- (d) Permit modifications which do not qualify as minor permit modifications under 25 Pa. Code § 127.541 will be treated as a significant operating permit revision subject to the public notification procedures in §§ 127.424 and 127.425.

#012 [25 Pa. Code § 127.441]

Severability Clause.

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]

De Minimis Emission Increases.

- (a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:
  - (1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.
- (2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.
- (b) The Department may disapprove or condition de minimis emission increases at any time.
- (c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:
- (1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.
- (2) One ton of NOx from a single source during the term of the permit and 5 tons of NOx at the facility during the term of the permit.
- (3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.
- (4) Six-tenths of a ton of PM10 from a single source during the term of the permit and 3.0 tons of PM10 at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air



Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

- (5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.
  - (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:
- (1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.
  - (2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.
- (3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.
  - (4) Space heaters which heat by direct heat transfer.
  - (5) Laboratory equipment used exclusively for chemical or physical analysis.
  - (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:
- (1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.
- (2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.
- (3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.
- (f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.
- (g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.
- (h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]

Operational Flexibility.

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined



in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)
- (6) Section 127.462 (relating to minor operating permit modifications)
- (7) Subchapter H (relating to general plan approvals and general operating permits)

#015 [25 Pa. Code § 127.11]

#### Reactivation

- (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).
- (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisifies the conditions specified in 25 Pa. Code § 127.11a(b).

#016 [25 Pa. Code § 127.36]

Health Risk-based Emission Standards and Operating Practice Requirements.

- (a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].
- (b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]

#### Circumvention.

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]

#### Reporting Requirements.

(a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.



- (b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.
- (c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)

- (d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.
- (e) Any records, reports or information submitted to the Department shall be available to the public except for such records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

#019 [25 Pa. Code §§ 127.441(c) & 135.5]

Sampling, Testing and Monitoring Procedures.

- (a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.
- (b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

#020 [25 Pa. Code §§ 127.441(c) and 135.5]

### Recordkeeping.

- (a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:
  - (1) The date, place (as defined in the permit) and time of sampling or measurements.
  - (2) The dates the analyses were performed.
  - (3) The company or entity that performed the analyses.
  - (4) The analytical techniques or methods used.
  - (5) The results of the analyses.
  - (6) The operating conditions as existing at the time of sampling or measurement.
- (b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.
- (c) The permittee shall maintain and make available to the Department upon request, records including computerized







records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#021 [25 Pa. Code § 127.441(a)]

Property Rights.

This permit does not convey any property rights of any sort, or any exclusive privileges.

#022 [25 Pa. Code § 127.447]

Alternative Operating Scenarios.

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.



#### I. RESTRICTIONS.

#### Emission Restriction(s).

# 001 [25 Pa. Code §121.7]

Prohibition of air pollution.

No person may permit air pollution as that term is defined in the Air Pollution Control Act Act 35 (P.S. Section 4003).

# 002 [25 Pa. Code §123.1]

#### Prohibition of certain fugitive emissions

No person may permit the emission into the outdoor atmosphere of a fugitive air contaminant from a source other than the following:

- (a) Construction or demolition of buildings or structures.
- (b) Grading, paving and maintenance of roads and streets.
- (c) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (d) Clearing of land.
- (e) Stockpiling of materials.
- (f) Sources and classes of sources other than those identified in (a)--(e) above, for which the operator has obtained a determination from the Department, in accordance with 25 Pa. Code § 123.1(b), that fugitive emissions from the source, after appropriate control, meet the following requirements:
  - (1) The emissions are of minor significance with respect to causing air pollution; and
  - (2) The emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

# 003 [25 Pa. Code §123.2]

### Fugitive particulate matter

A person may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in Section C, Condition #002(a)--(f), if such emissions are visible at the point the emissions pass outside the person's property.

# 004 [25 Pa. Code §123.41]

### Limitations

A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (a) Equal to or greater than 20% for a period or periods aggregating more than three (3) minutes in any one (1) hour.
- (b) Equal to or greater than 60% at any time.

# 005 [25 Pa. Code §123.42]

#### Exceptions

The emission limitations of 25 Pa. Code § 123.41 (relating to limitations) shall not apply to a visible emission in any of the following instances:

- (a) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (b) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (c) When the emission results from sources specified in Condition #002(a)--(f) (relating to prohibition of certain fugitive



emissions).

(d) When arising from the production of agricultural commodities in their unmanufactured state on the premises of the farm operation.

# 006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The permittee shall ensure that the total emissions of volatile organic compounds (VOCs) from the entire facility, including cleaning solvents and any de minimis VOC sources, shall not exceed 16.6 tons per year, as a twelve (12) month rolling sum.

# 007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The facility shall limit the emissions of VOCs and HAPs from cleaning solvent usage to 4.1 tons per year, as calculated as a twelve (12) month rolling sum.

#### II. TESTING REQUIREMENTS.

# 008 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512]

- (a) If at any time the Department has cause to believe that air contaminant emissions from any source(s) listed in Section A, of this Permit, may be in excess of the limitations specified in this Permit, or established pursuant to, any applicable rule or regulation contained in 25 Pa. Code Article III, the permittee shall be required to conduct whatever tests are deemed necessary by the Department to determine the actual emission rate(s).
- (b) Such testing shall be conducted in accordance with the provisions of 25 Pa. Code Chapter 139, when applicable, and in accordance with any restrictions or limitations established by the Department at such time as it notifies the permittee that testing is required.

#### III. MONITORING REQUIREMENTS.

# 009 [25 Pa. Code §123.43]

Measuring techniques

Visible emissions may be measured using either of the following:

- (a) A device approved by the Department and maintained to provide accurate opacity measurements.
- (b) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

# 010 [25 Pa. Code §127.441]

- (a) The permittee shall monitor the facility, once per operating day, for the following:
  - (1) Odors, which the Department may determine to be objectionable.
  - (2) Visible Emissions.
  - (3) Fugitive Particulate Matter.
- (b) All detectable fugitive particulate emissions, and/or objectionable odors, that originated on-site and cross the property



line as well as visible emissions that originate on site shall:

- (1) Be investigated.
- (2) Be reported to the facility management, or individual(s) designated by the permittee.
- (3) Be recorded in a permanent written log.
- (c) At the end of six (6) months, upon the permittee's request, the Department will determine the feasibility of decreasing the monitoring frequency to weekly for the next six month period.
- (d) At the end of the second six (6) month period, upon the permittee's request, the Department will determine the feasibility of decreasing the frequency of monitoring to monthly.
- (e) The Department reserves the right to change the above monitoring requirements at any time, based on but not limited to: the review of the compliance certification and the semi-annual report of monitoring and record keeping, complaints, monitoring results, and/or Department findings.

#### IV. RECORDKEEPING REQUIREMENTS.

# 011 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall maintain records of all the facility's increases of emissions from the following categories:

- (a) De minimis increases without notification to the Department.
- (b) De minimis increases with notification to the Department, via letter.
- (c) Increases resulting from a Request for Determination (RFD) to the Department.
- (d) Increases resulting from the issuance of a plan approval and subsequent operating permit.

# 012 [25 Pa. Code §127.441]

Operating permit terms and conditions.

All records, reports, and analysis results generated in compliance with the requirements of any section of this permit shall be maintained in accordance with General State Only Requirement #020(b) and shall be made available to the Department upon written or verbal request within a reasonable time.

# 013 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall maintain a record of all monitoring of fugitive emissions, visible emissions and odors, including those that deviate from the conditions found in this permit. The record of deviations shall contain, at a minimum, the following items:

- (a) Date, time, and location of the incident(s).
- (b) The cause of the event.
- (c) The corrective action taken, if necessary, to abate the situation and prevent future occurrences.

# 014 [25 Pa. Code §135.5]

### Recordkeeping

Source owners or operators shall maintain and make available upon request by the Department records including computerized records that may be necessary to comply with 25 Pa. Code §§ 135.3 and 135.21 (relating to reporting; and emission statements). These may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions. If direct recordkeeping is not possible or practical, sufficient records shall be kept to provide the needed information by indirect means.



#### V. REPORTING REQUIREMENTS.

# 015 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall, within two (2) hours, of becoming knowledgeable, of any occurrence, notify the Department, at (484) 250-5920, of any malfunction of the source(s) or associated air pollution control devices listed in Section A, of this permit, which results in, or may possibly result in, the emission of air contaminants in excess of the limitations specified in this permit, or regulation contained in 25 Pa. Code Article III.
- (b) Malfunction(s) which occur at this Synthethic Minor facility, and pose(s) an imminent danger to public health, safety, welfare and the environment, and would violate permit conditions if the source were to continue to operate after the malfunction, shall immediately be reported to the Department by telephone at the above number.
- (c) A written report shall be submitted to the Department within two (2) working days following the notification of the incident, and shall describe, at a minimum, the following:
  - (1) The malfunction(s).
  - (2) The emission(s).
  - (3) The duration.
  - (4) Any corrective action taken.

# 016 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 40 CFR Part 68]

- (a) If required by Section 112(r) of the Clean Air Act, the permittee shall develop and implement an accidental release [25 Pa. Code § 127.441(d) and 40 CFR Part 68] program consistent with requirements of the Clean Air Act, 40 CFR Part 68 (relating to chemical accident prevention provisions) and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act (P.L. 106-40).
- (b) The permittee shall prepare and implement a Risk Management Plan (RMP) which meets the requirements of Section 112(r) of the Clean Air Act, 40 CFR Part 68 and the Federal Chemical Safety Information, Site Security and Fuels Regulatory Relief Act when a regulated substance listed in 40 CFR § 68.130 is present in a process in more than the threshold quantity at a major facility. The permittee shall submit the RMP to the federal Environmental Protection Agency according to the following schedule and requirements:
  - (1) The permittee shall submit the first RMP to a central point specified by EPA no later than the latest of the following:
    - (i) Three years after the date on which a regulated substance is first listed under 40 CFR § 68.130; or,
    - (ii) The date on which a regulated substance is first present above a threshold quantity in a process.
  - (2) The permittee shall submit any additional relevant information requested by the Department or EPA concerning the RMP and shall make subsequent submissions of RMPs in accordance with 40 CFR § 68.190.
  - (3) The permittee shall certify that the RMP is accurate and complete in accordance with the requirements of 40 CFR Part 68, including a checklist addressing the required elements of a complete RMP.
- (c) As used in this permit condition, the term "process" shall be as defined in 40 CFR § 68.3. The term "process" means any activity involving a regulated substance including any use, storage, manufacturing, handling, or on-site movement of such substances or any combination of these activities. For purposes of this definition, any group of vessels that are interconnected, or separate vessels that are located such that a regulated substance could be involved in a potential release, shall be considered a single process.
- (d) If this facility is subject to 40 CFR Part 68, as part of the certification required under this permit, the permittee shall:



- (1) Submit a compliance schedule for satisfying the requirements of 40 CFR Part 68 by the date specified in 40 CFR § 68.10(a); or,
- (2) Certify that this facility is in compliance with all requirements of 40 CFR Part 68 including the registration and submission of the RMP.
- (e) If this facility is subject to 40 CFR Part 68, the permittee shall maintain records supporting the implementation of an accidental release program for five (5) years in accordance with 40 CFR § 68.200.
- (f) When this facility is subject to the accidental release program requirements of Section 112(r) of the Clean Air Act and 40 CFR Part 68, appropriate enforcement action will be taken by the Department if:
  - (1) The permittee fails to register and submit the RMP or a revised plan pursuant to 40 CFR Part 68.
  - (2) The permittee fails to submit a compliance schedule or include a statement in an annual Compliance Certification submittal for the previous year indicating compliance with the requirements of the terms and conditions of this permit and the requirements of Section 112(r) of the Clean Air Act and 40 CFR Part 68. The certification shall include:
    - (i) The identification of each term or condition of the permit that is the basis of the certification.
    - (ii) The compliance status.
    - (iii) The methods used for determining the compliance status of the source, currently and over the reporting period.
    - (iv) Whether compliance was continuous or intermittent.
- (g) The compliance certification should be postmarked or hand-delivered within thirty days of each anniversary date of the date of issuance of this permit.

#### VI. WORK PRACTICE REQUIREMENTS.

# 017 [25 Pa. Code §123.1]

### Prohibition of certain fugitive emissions

A person responsible for any source specified in Condition #002(a)--(f) of this section, shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

- (a) Use, where possible, of water or suitable chemicals, for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.
- (b) Application of asphalt, water, or other suitable chemicals, on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.
- (c) Paving and maintenance of roadways.
- (d) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or by other means.

# 018 [25 Pa. Code §127.441]

### Operating permit terms and conditions.

The permittee may not modify any air contaminant system identified in Sections A or G, of this permit, prior to obtaining Department approval, except those modifications authorized by Condition #013(g), of Section B, of this permit.

# 019 [25 Pa. Code §127.441]

#### Operating permit terms and conditions.

The permittee shall immediately, upon discovery, implement measures, which may include the application for the installation of an air cleaning device(s), if necessary, to reduce the air contaminant emissions to within applicable



limitations, if at any time the operation of the source(s) identified in Section A, of this permit, is causing the emission of air contaminants in excess of the limitations specified in, or established pursuant to, 25 Pa. Code Article III or any other applicable rule promulgated under the Clean Air Act.

# 020 [25 Pa. Code §129.14]

Open burning operations

No person may permit the open burning of material except the following:

- (a) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer,
- (b) A fire set for the purpose of instructing personnel in fire fighting, when approved by the Department,
- (c) A fire set for the prevention and control of disease or pests, when approved by the Department,
- (d) A fire set solely for cooking food; and,
- (e) A fire set solely for recreational or ceremonial purposes.

#### VII. ADDITIONAL REQUIREMENTS.

# 021 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The facility's cleanup operations are subject to the following conditions:

- (a) All solvent containers shall be kept closed at all times unless filling, draining, or performing cleanup operations;
- (b) All splashes, spills, and drips of solvent shall be cleaned up immediately;
- (c) All solvent laden shop towels shall be kept in a closed container when not being used;

# 022 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The permittee shall maintain Material Safety Data Sheets (MSDS) for all cleaning solvents used at the facility.

### VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

#### IX. COMPLIANCE SCHEDULE.

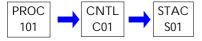
No compliance milestones exist.





Source ID: 101 Source Name: SPRAY PAINT BOOTH (L1)

> Source Capacity/Throughput: 3.400 Gal/HR SPRAY PAINT



#### RESTRICTIONS.

#### Emission Restriction(s).

# 001 [25 Pa. Code §123.13]

#### **Processes**

No person may permit the emission into the outdoor atmosphere of filterable particulate matter, as measured by Method 5 of 40 CFR 60, Appendix A (or an equivalent method approved by the Department), from this source (Spray Paint Booth) at any time, in excess of 0.04 grains per dry standard cubic foot, pursuant to 25 Pa. Code § 123.13 (c)(1)(i).

#### II. TESTING REQUIREMENTS.

# 002 [25 Pa. Code §127.441]

- (a) To assist in documenting the VOC emissions and to demonstrate compliance with VOC emission and/or content limits, the permittee shall certify the composition of all coatings and/or inks and/or solvents used on this source, through Certified Product Data Sheets (CPDS), Material Safety Data Sheets (MSDS), and/or testing in accordance with EPA Method 24, as specified in 40 CFR Part 60, Appendix A, and as specified below; or through an alternative method which has been approved by the Department.
- (b) The method(s) used to certify the VOC, HAP, solids, water composition shall adhere to the following parameters:
  - (1) CPDS. When a CPDS is supplied, there is no need to replicate testing to verify the accuracy of the CPDS; if the supplier used EPA Method 24/24A as a basis for the CPDS.
  - (2) MSDS. When the actual VOC and HAP emissions are less than 12.5 tons VOCs and 5.0 tons of an individual HAP or 12.5 tons of the aggregate of HAPs, whichever is more restrictive, as calculated based on the upper bounds reported on the MSDS, no additional testing is required. Solvents used to dilute coatings and for cleanup must be included in the calculation.
- (c) Testing of individual coatings and/or inks and/or solvents is required when any of the following conditions is met:
  - (1) The facility is unable to comply with the requirements specified in paragraph (b)(1) and (b)(2) of this section.
  - (2) A CPDS is not supplied and, the actual VOC and HAP emissions from individual materials exceed 12.5 tons VOCs, 5.0 tons for any one HAP and 12.5 tons for any aggregate of HAPs.
  - (3) Results from the MSDS (when calculated to actual emissions) indicate VOCs greater than 12.5 tons.
- (d) Whenever the levels in paragraph (c)(2) are exceeded in any on-going calendar year, and no CPDS is supplied, the material(s) must be tested during that year. From that point on, testing shall be conducted quarterly on at least 25% of the affected coatings and solvents, and all materials shall be tested at least once per calendar year.
- (e) All testing shall be done on an as-applied state.
- (f) When the Department takes samples of inks, U.S. EPA Method 24 testing may be used to test the ink.



# 003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The monometer associated with this source shall be inspected monthly for the following:

- a) Clogs in the monometer tubes
- b) Proper calibration of the monometer
- c) Proper operation of the monometer

#### III. MONITORING REQUIREMENTS.

# 004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The permittee shall monitor the following parameters for each of the three (3) Spray Paint Booths, when operating:

- (a) The pressure drop across the filter(s) on a daily basis, specifically at the beginning of the day and then during final usage during the same day,
- (b) The operating hours per job,
- (c) The VOC emissions from the three (3) Spray Booths on a monthly basis; and,
- (d) The cleaning solvent usage on a monthly basis. If the cleaning solvent contains VOCs and/or HAPs, the facility shall calculate the VOC and HAP emissions on a monthly basis.

# 005 [25 Pa. Code §129.52]

Surface coating processes

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.441]

- (a) A facility, regardless of the facility's annual emission rate, which contains surface coating processes, shall demonstrate compliance with 25 Pa. Code § 129.52. At a minimum, a facility shall monitor the following parameters for each coating, thinner and other component as supplied, on a daily basis:
  - (1) The coating, thinner or component name and identification number.
  - (2) The volume used.
  - (3) The mix ratio.
  - (4) The density or specific gravity.
  - (5) The weight percent of total volatiles, water, solids and exempt solvents.
  - (6) The volume percent of solids for Table I surface coating process categories 1--10.
- (b) The VOC content of each coating, thinner and other component as supplied.
- (c) The VOC content (pounds of VOC per gallon of coating solids) of each as applied coating.
- (d) The MSDS for each coating, thinner and other components supplied, which at a minimum, shall provide enough information to validate the requirement of paragraph (b) above.

#### IV. RECORDKEEPING REQUIREMENTS.

# 006 [25 Pa. Code §127.441]



[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

- (a) The permittee shall maintain records of the following parameters for each of the three (3) Spray Paint Booths when operating:
  - (1) The pressure drop across the filter(s) on a daily basis specifically at the beginning of the day and then during final usage during the same day,
  - (2) The operating hours per job,
  - (3) The VOC emissions from the three (3) Spray Booths on a monthly basis,
  - (4) The cleaning solvent usage on a monthly basis. If the cleaning solvent contains VOCs and/or HAPs, the facility shall calculate the VOC and HAP emissions on a monthly basis; and,
  - (5) The date that the Spray Booth filters are replaced.
- (b) The above information shall be maintained on site, in a format approved by the Department, for minimum of five (5) years and shall be made available upon request.

# 007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall maintain records to document the monthly inspections performed on the monometer, along with the results of the inspections.
- (b) Records shall be maintained for a period of 5 years.

# 008 [25 Pa. Code §129.52]

Surface coating processes

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

- (a) The permittee shall maintain daily records of the following parameters for each coating, thinner and other components as applied:
  - (1) The coating, thinner or component name and identification number.
  - (2) The volume used.
  - (3) The mix ratio.
  - (4) The density or specific gravity.
  - (5) The weight percent of total volatiles, water, solids and exempt solvents.
  - (6) The volume percent of solids for Table I surface coating process categories 1--10.
- (b) The VOC content of each coating, thinner and other component as supplied.
- (c) The VOC content (pounds of VOC per gallon of coating solids) of each as applied coating.
- (d) The MSDS for each coating, thinner and other components supplied, which at a minimum, shall provide enough information to validate the requirement of paragraph (b) above.

#### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



#### VI. WORK PRACTICE REQUIREMENTS.

# 009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The three (3) Spray Paint Booths shall each be equipped with a device for monitoring the pressure differential across the filter(s).

# 010 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

An operating pressure drop between 0.4 inches to 1.5 inches water gauge (w.g.) shall be maintained across the filter(s) of each of the three (3) Spray Booths when operating.

# 011 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The permittee shall operate and maintain the three (3) Spray Paint Booths according to the manufacturer's specifications and to maintain good air pollution control practices. This includes the daily inspection of spray booth filters for gaps and/or holes and the replacement of filters as needed.

# 012 [25 Pa. Code §129.52]

Surface coating processes

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

- (a) The facility shall only use surface coating materials that are in compliance with 25 Pa. Code § 129.52. The volatile organic compound (VOC) content in the coatings shall not exceed 6.67 pounds per gallon of coating solids, as per 25 PA. Code § 129.52(b)(1), Table I (10)(e), Miscellaneous Metal Parts and Products air dried coatings.
- (b) Pursuant 25 Pa. Code § 129.52(h), the coatings shall be used exclusively for determining product quality and commercial acceptance, touch-up and repair, and other small quantity coating are not subject to the 6.67 lbs/gallon of coatings solids standard if both of the following conditions are met:
  - (1) The quantity of coating used does not exceed 50 gallons per year for a single coating and a total of 200 gallons per year for all non-compliant coatings used at the entire facility.
  - (2) The facility has requested, in writing, and the Department has approved, in writing, the exemption prior to the use of the coating.

#### VII. ADDITIONAL REQUIREMENTS.

# 013 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

A sufficient quantity of filters shall be kept on hand for replacement.



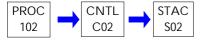
SECTION D.



### Source Level Requirements

Source ID: 102 Source Name: SPRAY PAINT BOOTH (L2)

Source Capacity/Throughput: 3.400 Gal/HR SPRAY PAINT



#### I. RESTRICTIONS.

### Emission Restriction(s).

# 001 [25 Pa. Code §123.13]

#### **Processes**

No person may permit the emission into the outdoor atmosphere of filterable particulate matter, as measured by Method 5 of 40 CFR 60, Appendix A (or an equivalent method approved by the Department), from this source (Spray Paint Booth) at any time, in excess of 0.04 grains per dry standard cubic foot, pursuant to 25 Pa. Code § 123.13 (c)(1)(i).

#### II. TESTING REQUIREMENTS.

# 002 [25 Pa. Code §127.441]

- (a) To assist in documenting the VOC emissions and to demonstrate compliance with VOC emission and/or content limits, the permittee shall certify the composition of all coatings and/or inks and/or solvents used on this source, through Certified Product Data Sheets (CPDS), Material Safety Data Sheets (MSDS), and/or testing in accordance with EPA Method 24, as specified in 40 CFR Part 60, Appendix A, and as specified below; or through an alternative method which has been approved by the Department.
- (b) The method(s) used to certify the VOC, HAP, solids, water composition shall adhere to the following parameters:
  - (1) CPDS. When a CPDS is supplied, there is no need to replicate testing to verify the accuracy of the CPDS; if the supplier used EPA Method 24/24A as a basis for the CPDS.
  - (2) MSDS. When the actual VOC and HAP emissions are less than 12.5 tons VOCs and 5.0 tons of an individual HAP or 12.5 tons of the aggregate of HAPs, whichever is more restrictive, as calculated based on the upper bounds reported on the MSDS, no additional testing is required. Solvents used to dilute coatings and for cleanup must be included in the calculation.
- (c) Testing of individual coatings and/or inks and/or solvents is required when any of the following conditions is met:
  - (1) The facility is unable to comply with the requirements specified in paragraph (b)(1) and (b)(2) of this section.
  - (2) A CPDS is not supplied and, the actual VOC and HAP emissions from individual materials exceed 12.5 tons VOCs, 5.0 tons for any one HAP and 12.5 tons for any aggregate of HAPs.
  - (3) Results from the MSDS (when calculated to actual emissions) indicate VOCs greater than 12.5 tons.
- (d) Whenever the levels in paragraph (c)(2) are exceeded in any on-going calendar year, and no CPDS is supplied, the material(s) must be tested during that year. From that point on, testing shall be conducted quarterly on at least 25% of the affected coatings and solvents, and all materials shall be tested at least once per calendar year.
- (e) All testing shall be done on an as-applied state.
- (f) When the Department takes samples of inks, U.S. EPA Method 24 testing may be used to test the ink.



# 003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The monometer associated with this source shall be inspected monthly for the following:

- a) Clogs in the monometer tubes
- b) Proper calibration of the monometer
- c) Proper operation of the monometer

#### III. MONITORING REQUIREMENTS.

# 004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The permittee shall monitor the following parameters for each of the three (3) Spray Paint Booths, when operating:

- (a) The pressure drop across the filter(s) on a daily basis, specifically at the beginning of the day and then during final usage during the same day,
- (b) The operating hours per job,
- (c) The VOC emissions from the three (3) Spray Booths on a monthly basis; and,
- (d) The cleaning solvent usage on a monthly basis. If the cleaning solvent contains VOCs and/or HAPs, the facility shall calculate the VOC and HAP emissions on a monthly basis.

# 005 [25 Pa. Code §129.52]

Surface coating processes

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.441]

- (a) A facility, regardless of the facility's annual emission rate, which contains surface coating processes, shall demonstrate compliance with 25 Pa. Code § 129.52. At a minimum, a facility shall monitor the following parameters for each coating, thinner and other component as supplied, on a daily basis:
  - (1) The coating, thinner or component name and identification number.
  - (2) The volume used.
  - (3) The mix ratio.
  - (4) The density or specific gravity.
  - (5) The weight percent of total volatiles, water, solids and exempt solvents.
  - (6) The volume percent of solids for Table I surface coating process categories 1--10.
- (b) The VOC content of each coating, thinner and other component as supplied.
- (c) The VOC content (pounds of VOC per gallon of coating solids) of each as applied coating.
- (d) The MSDS for each coating, thinner and other components supplied, which at a minimum, shall provide enough information to validate the requirement of paragraph (b) above.

#### IV. RECORDKEEPING REQUIREMENTS.

# 006 [25 Pa. Code §127.441]



[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

- (a) The permittee shall maintain records of the following parameters for each of the three (3) Spray Paint Booths when operating:
  - (1) The pressure drop across the filter(s) on a daily basis specifically at the beginning of the day and then during final usage during the same day,
  - (2) The operating hours per job,
  - (3) The VOC emissions from the three (3) Spray Booths on a monthly basis,
  - (4) The cleaning solvent usage on a monthly basis. If the cleaning solvent contains VOCs and/or HAPs, the facility shall calculate the VOC and HAP emissions on a monthly basis; and,
  - (5) The date that the Spray Booth filters are replaced.
- (b) The above information shall be maintained on site, in a format approved by the Department, for minimum of five (5) years and shall be made available upon request.

# 007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall maintain records to document the monthly inspections performed on the monometer, along with the results of the inspections.
- (b) Records shall be maintained for a period of 5 years.

# 008 [25 Pa. Code §129.52]

Surface coating processes

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

- (a) The permittee shall maintain daily records of the following parameters for each coating, thinner and other components as applied:
  - (1) The coating, thinner or component name and identification number.
  - (2) The volume used.
  - (3) The mix ratio.
  - (4) The density or specific gravity.
  - (5) The weight percent of total volatiles, water, solids and exempt solvents.
  - (6) The volume percent of solids for Table I surface coating process categories 1--10.
- (b) The VOC content of each coating, thinner and other component as supplied.
- (c) The VOC content (pounds of VOC per gallon of coating solids) of each as applied coating.
- (d) The MSDS for each coating, thinner and other components supplied, which at a minimum, shall provide enough information to validate the requirement of paragraph (b) above.

#### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



#### VI. WORK PRACTICE REQUIREMENTS.

# 009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The three (3) Spray Paint Booths shall each be equipped with a device for monitoring the pressure differential across the filter(s).

# 010 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

An operating pressure drop between 0.4 inches to 1.5 inches water gauge (w.g.) shall be maintained across the filter(s) of each of the three (3) Spray Booths when operating.

# 011 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The permittee shall operate and maintain the three (3) Spray Paint Booths according to the manufacturer's specifications and to maintain good air pollution control practices. This includes the daily inspection of spray booth filters for gaps and/or holes and the replacement of filters as needed.

# 012 [25 Pa. Code §129.52]

Surface coating processes

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

- (a) The facility shall only use surface coating materials that are in compliance with 25 Pa. Code § 129.52. The volatile organic compound (VOC) content in the coatings shall not exceed 6.67 pounds per gallon of coating solids, as per 25 PA. Code § 129.52(b)(1), Table I (10)(e), Miscellaneous Metal Parts and Products air dried coatings.
- (b) Pursuant 25 Pa. Code § 129.52(h), the coatings shall be used exclusively for determining product quality and commercial acceptance, touch-up and repair, and other small quantity coating are not subject to the 6.67 lbs/gallon of coatings solids standard if both of the following conditions are met:
  - (1) The quantity of coating used does not exceed 50 gallons per year for a single coating and a total of 200 gallons per year for all non-compliant coatings used at the entire facility.
  - (2) The facility has requested, in writing, and the Department has approved, in writing, the exemption prior to the use of the coating.

#### VII. ADDITIONAL REQUIREMENTS.

# 013 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

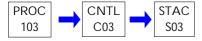
A sufficient quantity of filters shall be kept on hand for replacement.





Source ID: 103 Source Name: SPRAY PAINT BOOTH (S1)

Source Capacity/Throughput: 3.400 Gal/HR SPRAY PAINT



#### I. RESTRICTIONS.

### Emission Restriction(s).

# 001 [25 Pa. Code §123.13]

#### **Processes**

No person may permit the emission into the outdoor atmosphere of filterable particulate matter, as measured by Method 5 of 40 CFR 60, Appendix A (or an equivalent method approved by the Department), from this source (Spray Paint Booth) at any time, in excess of 0.04 grains per dry standard cubic foot, pursuant to 25 Pa. Code § 123.13 (c)(1)(i).

#### II. TESTING REQUIREMENTS.

# 002 [25 Pa. Code §127.441]

- (a) To assist in documenting the VOC emissions and to demonstrate compliance with VOC emission and/or content limits, the permittee shall certify the composition of all coatings and/or inks and/or solvents used on this source, through Certified Product Data Sheets (CPDS), Material Safety Data Sheets (MSDS), and/or testing in accordance with EPA Method 24, as specified in 40 CFR Part 60, Appendix A, and as specified below; or through an alternative method which has been approved by the Department.
- (b) The method(s) used to certify the VOC, HAP, solids, water composition shall adhere to the following parameters:
  - (1) CPDS. When a CPDS is supplied, there is no need to replicate testing to verify the accuracy of the CPDS; if the supplier used EPA Method 24/24A as a basis for the CPDS.
  - (2) MSDS. When the actual VOC and HAP emissions are less than 12.5 tons VOCs and 5.0 tons of an individual HAP or 12.5 tons of the aggregate of HAPs, whichever is more restrictive, as calculated based on the upper bounds reported on the MSDS, no additional testing is required. Solvents used to dilute coatings and for cleanup must be included in the calculation.
- (c) Testing of individual coatings and/or inks and/or solvents is required when any of the following conditions is met:
  - (1) The facility is unable to comply with the requirements specified in paragraph (b)(1) and (b)(2) of this section.
  - (2) A CPDS is not supplied and, the actual VOC and HAP emissions from individual materials exceed 12.5 tons VOCs, 5.0 tons for any one HAP and 12.5 tons for any aggregate of HAPs.
  - (3) Results from the MSDS (when calculated to actual emissions) indicate VOCs greater than 12.5 tons.
- (d) Whenever the levels in paragraph (c)(2) are exceeded in any on-going calendar year, and no CPDS is supplied, the material(s) must be tested during that year. From that point on, testing shall be conducted quarterly on at least 25% of the affected coatings and solvents, and all materials shall be tested at least once per calendar year.
- (e) All testing shall be done on an as-applied state.
- (f) When the Department takes samples of inks, U.S. EPA Method 24 testing may be used to test the ink.

09-00128



### SECTION D. Source Level Requirements

# 003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The monometer associated with this source shall be inspected monthly for the following:

- a) Clogs in the monometer tubes
- b) Proper calibration of the monometer
- c) Proper operation of the monometer

#### III. MONITORING REQUIREMENTS.

# 004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The permittee shall monitor the following parameters for each of the three (3) Spray Paint Booths, when operating:

- (a) The pressure drop across the filter(s) on a daily basis, specifically at the beginning of the day and then during final usage during the same day,
- (b) The operating hours per job,
- (c) The VOC emissions from the three (3) Spray Booths on a monthly basis; and,
- (d) The cleaning solvent usage on a monthly basis. If the cleaning solvent contains VOCs and/or HAPs, the facility shall calculate the VOC and HAP emissions on a monthly basis.

# 005 [25 Pa. Code §129.52]

Surface coating processes

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.441]

- (a) A facility, regardless of the facility's annual emission rate, which contains surface coating processes, shall demonstrate compliance with 25 Pa. Code § 129.52. At a minimum, a facility shall monitor the following parameters for each coating, thinner and other component as supplied, on a daily basis:
  - (1) The coating, thinner or component name and identification number.
  - (2) The volume used.
  - (3) The mix ratio.
  - (4) The density or specific gravity.
  - (5) The weight percent of total volatiles, water, solids and exempt solvents.
  - (6) The volume percent of solids for Table I surface coating process categories 1--10.
- (b) The VOC content of each coating, thinner and other component as supplied.
- (c) The VOC content (pounds of VOC per gallon of coating solids) of each as applied coating.
- (d) The MSDS for each coating, thinner and other components supplied, which at a minimum, shall provide enough information to validate the requirement of paragraph (b) above.

#### IV. RECORDKEEPING REQUIREMENTS.

# 006 [25 Pa. Code §127.441]



[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

- (a) The permittee shall maintain records of the following parameters for each of the three (3) Spray Paint Booths when operating:
  - (1) The pressure drop across the filter(s) on a daily basis specifically at the beginning of the day and then during final usage during the same day,
  - (2) The operating hours per job,
  - (3) The VOC emissions from the three (3) Spray Booths on a monthly basis,
  - (4) The cleaning solvent usage on a monthly basis. If the cleaning solvent contains VOCs and/or HAPs, the facility shall calculate the VOC and HAP emissions on a monthly basis; and,
  - (5) The date that the Spray Booth filters are replaced.
- (b) The above information shall be maintained on site, in a format approved by the Department, for minimum of five (5) years and shall be made available upon request.

# 007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall maintain records to document the monthly inspections performed on the monometer, along with the results of the inspections.
- (b) Records shall be maintained for a period of 5 years.

# 008 [25 Pa. Code §129.52]

Surface coating processes

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

- (a) The permittee shall maintain daily records of the following parameters for each coating, thinner and other components as applied:
  - (1) The coating, thinner or component name and identification number.
  - (2) The volume used.
  - (3) The mix ratio.
  - (4) The density or specific gravity.
  - (5) The weight percent of total volatiles, water, solids and exempt solvents.
  - (6) The volume percent of solids for Table I surface coating process categories 1--10.
- (b) The VOC content of each coating, thinner and other component as supplied.
- (c) The VOC content (pounds of VOC per gallon of coating solids) of each as applied coating.
- (d) The MSDS for each coating, thinner and other components supplied, which at a minimum, shall provide enough information to validate the requirement of paragraph (b) above.

#### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



#### VI. WORK PRACTICE REQUIREMENTS.

# 009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The three (3) Spray Paint Booths shall each be equipped with a device for monitoring the pressure differential across the filter(s).

# 010 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

An operating pressure drop between 0.4 inches to 1.5 inches water gauge (w.g.) shall be maintained across the filter(s) of each of the three (3) Spray Booths when operating.

# 011 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

The permittee shall operate and maintain the three (3) Spray Paint Booths according to the manufacturer's specifications and to maintain good air pollution control practices. This includes the daily inspection of spray booth filters for gaps and/or holes and the replacement of filters as needed.

# 012 [25 Pa. Code §129.52]

Surface coating processes

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

- (a) The facility shall only use surface coating materials that are in compliance with 25 Pa. Code § 129.52. The volatile organic compound (VOC) content in the coatings shall not exceed 6.67 pounds per gallon of coating solids, as per 25 PA. Code § 129.52(b)(1), Table I (10)(e), Miscellaneous Metal Parts and Products air dried coatings.
- (b) Pursuant 25 Pa. Code § 129.52(h), the coatings shall be used exclusively for determining product quality and commercial acceptance, touch-up and repair, and other small quantity coating are not subject to the 6.67 lbs/gallon of coatings solids standard if both of the following conditions are met:
  - (1) The quantity of coating used does not exceed 50 gallons per year for a single coating and a total of 200 gallons per year for all non-compliant coatings used at the entire facility.
  - (2) The facility has requested, in writing, and the Department has approved, in writing, the exemption prior to the use of the coating.

#### VII. ADDITIONAL REQUIREMENTS.

# 013 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

A sufficient quantity of filters shall be kept on hand for replacement.



Source ID: 104 Source Name: PAINT STORAGE/MIX ROOM

Source Capacity/Throughput: N/A PAINT

PROC STAC Z01

#### I. RESTRICTIONS.

#### Emission Restriction(s).

# 001 [25 Pa. Code §123.13]

**Processes** 

No person may permit the emission into the outdoor atmosphere of filterable particulate matter, as measured by Method 5 of 40 CFR 60, Appendix A (or an equivalent method approved by the Department), from this source (Paint Storage/Mix Room) at any time, in excess of 0.04 grains per dry standard cubic foot, pursuant to 25 Pa. Code § 123.13(c)(1)(i).

#### II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

#### III. MONITORING REQUIREMENTS.

# 002 [25 Pa. Code §129.52]

Surface coating processes

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.441]

- (a) A facility, regardless of the facility's annual emission rate, which contains surface coating processes, shall demonstrate compliance with 25 Pa. Code § 129.52. At a minimum, a facility shall monitor the following parameters for each coating, thinner and other component as supplied, on a daily basis:
  - (1) The coating, thinner or component name and identification number.
  - (2) The volume used.
  - (3) The mix ratio.
  - (4) The density or specific gravity.
  - (5) The weight percent of total volatiles, water, solids and exempt solvents.
  - (6) The volume percent of solids for Table I surface coating process categories 1--10.
- (b) The VOC content of each coating, thinner and other component as supplied.
- (c) The VOC content (pounds of VOC per gallon of coating solids) of each as applied coating.
- (d) The MSDS for each coating, thinner and other components supplied, which at a minimum, shall provide enough information to validate the requirement of paragraph (b) above.

### IV. RECORDKEEPING REQUIREMENTS.

# 003 [25 Pa. Code §129.52]

Surface coating processes

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

(a) The permittee shall maintain daily records of the following parameters for each coating, thinner and other components as applied:



- (1) The coating, thinner or component name and identification number.
- (2) The volume used.
- (3) The mix ratio.
- (4) The density or specific gravity.
- (5) The weight percent of total volatiles, water, solids and exempt solvents.
- (6) The volume percent of solids for Table I surface coating process categories 1--10.
- (b) The VOC content of each coating, thinner and other component as supplied.
- (c) The VOC content (pounds of VOC per gallon of coating solids) of each as applied coating.
- (d) The MSDS for each coating, thinner and other components supplied, which at a minimum, shall provide enough information to validate the requirement of paragraph (b) above.

#### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

#### VI. WORK PRACTICE REQUIREMENTS.

# 004 [25 Pa. Code §129.52]

Surface coating processes

[Additional authority for this permit condition is also derived from 25 Pa. Code § 127.512(h)]

- (a) The facility shall use surface coating materials that are in compliance with 25 Pa. Code § 129.52. The volatile organic compound (VOC) content in the coatings shall not exceed 6.67 pounds per gallon of coating solids, as per 25 PA. Code § 129.52(b)(1), Table I (10)(e), Miscellaneous Metal Parts and Products all other coatings.
- (b) Pursuant 25 Pa. Code § 129.52(h), the coatings shall be used exclusively for determining product quality and commercial acceptance, touch-up and repair, and other small quantity coating are not subject to the 6.67 lbs/gallon of coatings solids standard if both of the following conditions are met:
  - (1) The quantity of coating used does not exceed 50 gallons per year for a single coating and a total of 200 gallons per year for all non-compliant coatings used at the entire facility.
  - (2) The facility has requested, in writing, and the Department has approved, in writing, the exemption prior to the use of the coating.

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



Source ID: 105 Source Name: COLD CLEANING MACHINE (PAINT REMOVAL)

Source Capacity/Throughput: N/A LACQUER THINNER

PROC 105 STAC Z105

#### I. RESTRICTIONS.

### Throughput Restriction(s).

# 001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall not use any solvent containing greater than 5% VOC by weight with a vapor pressure of 1.0 millimeter of mercury (mm Hg) or greater, measured at 20°C (68°F).

# 002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The following halogenated solvents, identified in 40 C.F.R. § 63.460, shall not be used in this cold cleaning machine in concentrations greater than 5 percent by weight:

- (a) Methylene chloride (CAS No. 75-09-2)
- (b) Perchloroethylene (CAS No. 127-18-4)
- (c) Trichloroethylene (CAS No. 79-01-6)
- (d) 1,1,1-trichloroethane (CAS No. 71-55-6)
- (e) Carbon tetrachloride (CAS No. 56-23-5)
- (f) Chloroform (CAS No. 67-66-3)
- (g) Any combination of these halogenated HAP solvents

### II. TESTING REQUIREMENTS.

# 003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) If the permittee does not have a Material Safety Data Sheet (MSDS) or Certified Product Data Sheet (CPDS) that contains the VOC and HAP content for solvents being used in the cold cleaning machine, both by weight and volume, then the permittee shall perform testing to determine the VOC and HAP content.
- (b) The VOC and HAP content shall be determined using a Department approved test method(s).

### III. MONITORING REQUIREMENTS.

# 004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall monitor emissions of volatile organic compounds (VOC) and hazardous air pollutants (HAP) on a monthly basis.

#### IV. RECORDKEEPING REQUIREMENTS.

# 005 [25 Pa. Code §127.441]

- (a) The permittee shall calculate and record emissions of VOC and HAP on a monthly basis and as a 12-month rolling sum.
- (b) For each solvent, the following shall be maintained on site:



- (1) The name and address of the solvent supplier.
- (2) The type of solvent including the product or vendor identification number.
- (3) A MSDS or CPDS for each solvent used in cold cleaning machines that contains the VOC and HAP content, by weight and volume percentage, and the identification of each individual HAP.
- (4) The vapor pressure of the solvent measured in mm Hg at 20°C (68°F).
- (c) Information on actions taken to comply with the requirements applicable to the cold cleaning machine. This information shall include records of written or verbal orders for replacement parts, a description of the repairs made, and additional monitoring conducted to demonstrate that monitored parameters have returned to accepted levels.
- (d) The permittee shall keep the owner's manual or the written maintenance and operating procedures for the cold cleaning machine for the duration that the cold cleaning machine is operated at the facility.

#### V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

#### VI. WORK PRACTICE REQUIREMENTS.

# 006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The cold cleaning machine shall:

- (a) Have a permanent, conspicuous label summarizing the operating requirements in paragraph (3). In addition, the label shall include the following discretionary good operating practices:
  - (1) Cleaned parts should be drained at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining. During the draining, tipping or rotating, the parts should be positioned so that solvent drains directly back to the cold cleaning machine.
  - (2) When a pump-agitated solvent bath is used, the agitator should be operated to produce a rolling motion of the solvent with no observable splashing of the solvent against the tank walls or the parts being cleaned.
  - (3) Work area fans should be located and positioned so that they do not blow across the opening of the degreaser unit.
- (b) Be equipped with a perforated drain with a diameter of not more than 6 inches.

# 007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The cold cleaning machine shall be operated in accordance with the following procedures:

- (a) Waste solvent shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container.
- (b) Flushing of parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.
- (c) Sponges, fabric, wood, leather, paper products and other absorbent materials may not be cleaned in the cold cleaning machine.



(d) Spills during solvent transfer and use of the cold cleaning machine shall be cleaned up immediately.

### VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).





# SECTION E. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.



# SECTION F. Emission Restriction Summary.

Source Id	Source Description		
101	SPRAY PAINT BOOTH (L1)		
<b>Emission Limit</b>			Pollutant
0.040	gr/DRY FT3	Particulate Matter	TSP
102	SPRAY PAINT BOOT	TH (L2)	
<b>Emission Limit</b>			Pollutant
0.040	gr/DRY FT3	Particulate Matter	TSP
103	SPRAY PAINT BOOTH (S1)		
<b>Emission Limit</b>			Pollutant
0.040	gr/DRY FT3	Particulate Matter	TSP
104	PAINT STORAGE/MIX ROOM		
<b>Emission Limit</b>			Pollutant
0.040	gr/DRY FT3	Particulate Matter	TSP

### Site Emission Restriction Summary

Emission Limit		Pollutant	
4.100 Tons/Yr	cleaning solvent usage	Hazardous Air Pollutants	
16.600 Tons/Yr	12-month rolling sum	VOC	
4.100 Tons/Yr	cleaning solvent usage	VOC	



### SECTION G. Miscellaneous.

- (a) This State Only Operating Permit Synthetic Minor (APS ID: 501490, Auth ID: 526206) incorporates the Plan Approval conditions of PA-09-0128 (3 Spray Paint Booths).
- (b) This State Only Operating Permit Synthetic Minor (APS ID: 501490, Auth ID: 574901) has been administratively amended to incorporate the Plan Approval conditions of PA-09-0128A (3 Spray Paint Booths). The operating hours were removed as per Modification application submitted Nov 4, 2003.
- (c) This State Only Operating Permit Synthetic Minor (APS ID: 501490, AUTH ID: 734227) has been modified to revise the monitoring and operating requirements for Sources 101, 102, and 103 to "operating hours per job".
- (d) This State Only Operating Permit Synthetic Minor (APS ID: 501490, AUTH ID: 788669) has been renewed for another 5-year term. Per this permit renewal, an existing cold cleaning machine has been added as a source under Section D of the permit, identified as Source ID 105.



\*\*\*\*\* End of Report \*\*\*\*\*